



#### **JULY 2020**

### http://www.sfa.mes.ac.in

### PILLAI HOC COLLEGE OF ENGINEERING & TECHNOLOGY RASAYANI

#### News at a Glance

From the editor's desk

Golden Jubilee celebration under the leadership of Dr. K. M. Vasudevan Pillai, Founder Chairman & CEO of MES & Dr.Daphne Pillai, Secretary MES



t. K. M. Vasudevan Pillai Chairman & C. E. O Secretary hatma Education Societ Mahatma Education Societ

- Safety Matters : Some Facts And Figures On Fire & Road Accidents
- Activities of the Chapter during Oct. to Jan. 2020
- World Quality Month & Constitution Day Celebration-2019
- Events Organized:
- International Students Olympiad 2020
- Two Days Outreach program on "Materials Manufacturing & Drone workshop" In Association With Industries & Professional Societies
- Forthcoming Events
- Metallography for Industries
- Structural integrity of Welded Structure
- Design Materials Selection & Facture
   Control for Gears
- Structural Integrity of Welded Structures
   Design, Material Selection & Fracture
- \_\_\_\_\_

Editor: Prof. R.C. Prasad

Contact Address: Prof. R.C. Prasad Vice Chairman SFA Mumbai Chapter Professor, Department of Mechanical Engineering PHCET Rasayani Via Panvel, Rasayani, Taluka – Khalapur, Dist. Raigad-410207 Phone :- (02192)-252005 / 250066 M Mobile :- 09869236812 / 8433883165 Email :- rssppa@gmail.com / rcprasad@mes.ac.in Web :- www.sfa.mes.ac.in

### From Editor's Dest Incorporating Universal Human Values in Higher Education

The second quarterly issue of the Newsletter is brought in July 2020 to commemorate the golden jubilee celebration of the Mahatma Education Society. It addresses Govt.'s initiative on incorporating UHVs in education and the roadmap of it's implementation. An online interactive workshop for Margdarshaks & DTE was held during June 14-18,2020 that was addressed the Chairman and member secretary of AICTE.

The concept of UHVs in higher education is not new. The holistic development concept was deliberated during the first National holistic development conference at the University of California San Diego. Several commissions in the past have articulated the need for human values in education.

The formal technical education in India dates back to mid 19<sup>th</sup> century. The major pre-independece policy initiative was the appointment of UGC in 1902 and the issue of Indian Education Policy Resolution in 1904. Thereafter establishment of IISc Bangalore and several other institute took place. AICTE was formed in November 1945 by GOI based on the CABE ( committee of central advisory board of education of 1943 ) to cover programme in Engineering & Technology to combat post war challenges. Later on AICTE was given statutory power by AICTE Act of Parliament in 1987 that included many disciplines.Since then AICTE has initiated many measures for improvement in technical education. Mandatory student induction programme with universal human values is one such measure. This is in accordance with the draft education policy 2019 that emphasises the need for developing full human personality and creation today is focussed on employment and wealth generation with minimum efforts. Institutions therefore should incorporate UHVs in their vision document.

On March 14,2017,AICTE announced measures to improve the quality of technical education. A model revised curriculum for UG studies in engineering & technology was launched on Jan. 14, 2018 at the AICTE by HRD.The revised curriculum prepared by a team of IIT professors for each discipline along with representatives from industries. It has only 160 credits instead of 260. It is a mix of core courses, electives form the Department and outside, skill based labs, project based labs , virtual labs through consortium headed by IIT Delhi and six to eight weeks summer internship. Already 80 virtual labs have been developed with 1700 experiments. Every student on admission will be put through a 3 weeks mandatory student induction programme (SIP) based on universal human values UHV 1 before classes start. A 3 credits UHV-2 course during third / fourth semester is also a mandatory part of the model curriculum.

In order to implement the scheme all the 10,000 colleges under AICTE has to create a value education cell (VE Cell ). Every institute has to prepare UHV faculty in ratio 1:20 admitted students from each Department. Faculty has to attend a 8 days FDP-SI to be illegible for conducting UHV-1 during SIP. The effective running of the programme shall be under the supervision of Chairman NCC-IP,Convener IP, Regional coordinator,University coordinator,State academic coordinator,Local programme coordinator and college SIPcell.

### Editorial: 50 Years of High Impact Research



The first issue of *Metallurgical Transactions* appeared in 1970, with Gerhard Derge of the Carnegie Institute of Technology as Editor. The journal formed as a result of the merger of *Transactions of the Metallurgical Society of AIME* and *Transactions Quarterly* of the American Society for Metals. In 1975, the journal split into *Metallurgical Transactions A* and *B*, specializing in physical and process metallurgy, respectively. The journals were renamed *Metallurgical and Materials Transactions* (MMT) *A* and *B* in 1994. The non-profit MMT journals are jointly managed by TMS and ASM and support a broad range of professional activities within the societies. MMT serves the entire international community, with broad geographical representation on the editorial board.

It is interesting to consider the 10 most highly cited papers of 1970, which will be familiar to many:

- Dispersion Strengthened Superalloys by Mechanical Alloying, J.S. Benjamin, https://rd.springer.com/article/10. 1007/BF03037835
- The Relation Between Polycrystal Deformation and Single-Crystal Deformation, U.F. Kocks, https://rd.springer. com/article/10.1007/BF02900224
- The Effect of Carbide and Nitride Additions on the Heterogeneous Nucleation Behavior of Liquid Iron, B.L. Bramfitt, https://rd.springer.com/article/10.1007/BF02642799
- The Influence of Alloying, Temperature, and Related Effects on the Stacking Fault Energy, P.C.J. Gallagher, https://rd.springer.com/article/10.1007/BF03038370
- The Temperature Dependence of the Flow Stress of the γ' Phase Based upon Ni<sub>3</sub>Al, P.H. Thornton, R.G. Davies, and T.L. Johnston, https://rd.springer.com/article/10.1007/BF02819263
- The Origin of Freckles in Unidirectionally Solidified Castings, S.M. Copley, A.F. Giamei, S.M. Johnson and M.F. Hornbecker, https://rd.springer.com/article/10.1007/BF02643435
- The Martensite Phases in 304 Stainless Steel, P.L. Mangonon and G. Thomas, https://rd.springer.com/article/10. 1007/BF02642003
- The Role of Dislocations in the Flow Stress Grain Size Relationships, J.C.M. Li and Y.T. Chou, https://rd. springer.com/article/10.1007/BF02900225
- Interdendritic Fluid Flow and Macrosegregation; Influence of Gravity, R. Mehrabian, M. Keane, and M.C. Flemings, https://rd.springer.com/article/10.1007/BF02900233
- The Role of Oxide Microstructure and Growth Stresses in the High-Temperature Scaling of Nickel, F.N. Rhines and J.S. Wolf, https://rd.springer.com/article/10.1007/BF02642020

In 2020, there is still active research on the material systems in these papers as well as on the phenomena studied, enabled by remarkable developments in instrumentation, theory, computation, and data-driven approaches. Entirely new material systems have emerged since 1970, including nanostructured materials, intermetallic compounds, metallic glasses, TRIP/TWIP steels, and high entropy alloys. Processing innovations have also been prominent, with recent examples including friction stir welding, equal channel angular extrusion, strip casting, and many variants of additive manufacturing. Atom probe tomography, electron backscattered diffraction, high-resolution scanning transmission electron microscopy, synchrotron X-ray diffraction, high temperature *in situ* observations, and many other instrumentation innovations have brought important new insights to material structure and properties. Advances in theory and simulation, from the atomic scale (density functional theory, molecular dynamics), to the micro-scale (dislocation dynamics, phase field, cellular automata) and the macroscale (crystal plasticity finite element analysis, fluid flow and solidification) have also revolutionized our understanding and guided us toward the new materials and processes reported each year in MMT.

To highlight the rich scientific tradition of MMT, the editorial team has invited a series of articles from distinguished scientists on current topics of interest to the community. These articles will appear in free-access form in issues published throughout this volume year, and will be accessible at https://www.springer.com/journal/11661 (MMTA) and https://www.springer.com/journal/11663 (MMTB), within the Collections link. (The entire collection across both journals can be found at https://www.springer.com/journal/11661 (MMTB), within the Collections link. (The entire collection across both inderstanding of a wide spectrum of phenomena related to materials structure, processing, and properties, and point to important challenges for the future. The next 50 years will undoubtedly be an equally exciting time for materials, and *Metallurgical and Materials Transactions* will continue to evolve in scope, content, and delivery to continue to convey, with the highest standards, the emerging and ever-evolving research of this field.

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### SAFETY MATTERS

### SOME FACTS AND FIGURES ON FIRE & ROAD ACCIDENTS

Some recent incidents of fire due to flaws in fire safety policies: May 24, 2019: a fire broke out due to electrical short circuit in the building that housed a coaching institute in Surat The country was shocked to see on TV the boys and girls jumping out of building. (22 young lives were lost). 2019, World famous Notre-Dame Cathedral in Paris weru up in flames causing serious damage to its roof. More than 80% of building fires are attributed to electrical faults. Visible identifiable causes of electrical fires listed in a PhD thesis 2018 by J. N. Martels of University of Germany are : Light flickering, Dimming, power Interruption, Fuse Blowing, Breaker Tripping, Bulbs Burningout, Slow moving appliances A literature review on fire and road accidents are presented in this poster.

NEPA RESAFRON REPORT ON HOME ELECTRICAL FIRES - MARCH 2019

Entrical distribution, Subject and

ounted for half (50%) of home firm evolving, electrical

e Rational File Protection Association BIFIW memby

ted a study on Fires involvers Electrical Fa



Type of Fault

DISKS

Fire Electro- Equipment Efficiency

Arbanisation brings challences for radiic safety. Modern building use materials and facades that have higher risk of fire. Due to high calor fic values they produce more toxic gases during combustion.

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A study was conducted at IT Centhinager where several

office and residential buildings were assessed for their fire





	Risk	cution	Damage	loss
Short circuit	Х			
Over current	х			
Earth leakage	Х	Х	Х	
Critical Overvoltage	Х		х	
Critical Undervoltage	Х		х	
Arc faults	х		×	
Neutral loss	Х		х	
Surge	х		х	
Earth voltage	Х	х	х	
Phase/Line loss	X		X	
Phase Reversal			x	
Voltage harmonics			X	
Short terminterruptions			x	
Voltage variation			х	X
Voltage unbalance			х	X
Current unbalance	Х			X
Current harmonics	х		х	X
Power factor				X
Inrush current			х	
Reverse current		X		

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e Quantum Nanostr

search Laboratory for Electronics

According to India Risk Survey(IRS) the three major risks in each region of India is given below.



The year trends of overall risk ranked by Pinkerton is shown below



Haddon Matrix developed in 1970 by Dr. William Haddon
a medical doctor & leader in Highway accidents research
consists of 3 matrix(Host, Agent & Environment) & 3 time
nhase (Pre-event, Event and Post event)

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Post-escent. Influer childé or persone injured In firet	<ul> <li>Privide first aid and CPR to all family members</li> </ul>	<ul> <li>Design heaters with quick and easy shatsiff device</li> </ul>	Build hence with less toxic building materials	<ul> <li>bornse avalability of kun traiment facilities</li> </ul>

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#### Acknowledgement: https://espineering.mit.edu/ergoge/tak-on intracted from post by Weg Marphy dated 11th Nov 2027 P6

Becreal Stot clouits and whited lacens are significant lacens behalf in accident in india. The reed by view living and understanding their inperior users cannot be overstated. In India, the need to inductive overlapions to expellible facts and to take careerike moteurus, cannot be surviced. The tables to the left indicate that the causes for the

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Source Knownamben an estudiet from the W28. epoits al respective years. The Bigurts have not been published in the consider format for the years

#### let vou build an electrical circuit, you hy formake the curiert g rough certain paths to perform certain functions," he evolution the case of a scaster, when you introduce a knife to the beat event, it provides the current with a short cut. This new path is ster than making through the heating element, which has a lot of sistance to the flow." Se what exactly happens when the electricity changes accurse. First al 68, Berggens says, your soatter staps working. "Your device will not function as intended because the current is not gaing where it is supposed to go," he says. Jud frem it gets worse, very, very

% shart circuit is a connection between two parts of an ectrical circuit that you don't went to be there," says Karl regreen, professor of electrical regimeering in the Department Electrical Engineering and Computer Science. He also heads

es and Nanafabrication Group in the

currisy. "Because the metal object cousing a short in the circuit is more conductive, a lot of current can flow into it." Within milliseconts, the corrent can become thousands of times larger than not mal. 8000.

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#### Speed thrills but kills

The figure below shows the probability of being killed by a car going at a given speed. At 30 km/h there is a 9 out of 10 chance that the person survives, but at 60 km/h there is only 1 in 10 chance of surviving. Safe speed considers human tolerance to sudden impact, which means the speed of the car should be lower than the speed at which there is a fatality. Researchers have thus calculated that the safe speed on a highway can be 70 km/h and 30 km/h in residential/busy areas.



# Know reasons for fire and Code NBC-2016 for safety of

Compiled by : Prof. R.C. Prasad Vice Chair, ASQ LMC Mumbai Vice Chairma SA Mambai Chapter Ex. Professor IIT Bombay & Professor Department of Mechanical Engineering PHCET Ra Department of Mechanical Engineering PHCET Ra partment of Mechanical Engineering a Panvel, Rasayani, Taluka – Khalapu st. Raigad +10207 ione :- (02192)-252005 / 250066 obile :- 09869236812 / 8433883165 nail :- rssppa@gmail.com / rcprasad@ eb :- www.sfa.mes.ac.in ipa. Ia Pan It Rai

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187 1.691 155 vect majority of the fires are allocated to the beading UTREE', pointing to the reset for analysis and

# World Quality Month & Constitution Day Celebration-2019 At the initiative of Mahatma Education Society the PHCET & PHP

### IN ASSOCIATION WITH INDUSTRIES & PROFESSIONAL SOCIETIES

Organized constitution day celebrations along with World Quality month for creating awareness regarding fundamental duties and responsibilities amongst students, faculty and industries as per program given below



Date : November 26, 2019 Time : 14:00 to 16:00 hrs

Venue: Conclave, 1st Floor Pillai HOC College of Engineering & Technology Rasayani





14:00-16:00 hrs Program Itinerary

14:00 to 14:10	Inauguration
14:10 to 14:15	Reading the Preamble of Indian Constitution
	Quality Consciousness
14:15 to 14:30	Dr. Joseph T Mathew, Professor, Dept. of Computer Science of
	Engineering PHCET Rasayani
	Quality Technical Education to Meet Local & Global Challenges
14:30 to 15:00	Dr.R.C.Prasad Ex Professor IIT Bombay, Prof. Department of
	Mechanical Engineering PHCET Rasayani
15:00 to 15:45	Presentation from Industries & Professional Societies
	Open Session for Discussion
15:45 to 16:00	Vote of Thanks Followed by High Tea

November is also recognized as the world quality month throughout the globe. On this occasion the role of quality and its importance in industries and institutes of higher education was emphasized by lectures on concepts of quality, quality consciousness and quality technical education to meet the local and global challenges. Some of the photographs taken on this occasion are shown below:



The function started by reading the preamble of the Indian



Principal PHCF Rassyani welcomet the guests and highlighted the cause Analysis & emphasized the role of quality education in nation building and enhancing employability by enriching " Teaching-Research orcasion Synergy & Education-Industry interaction"

W. Edwards Denvirg introduced the 14 POINTS

FOR MANAGEMENT which, he said. Here one critic to mple it models for events for each with po-

### The PARETO PRINCIPLE,

of 20-20 role, states that 80% of problems come from 20% of causes, and that management shoul concentrate on the 20%. In 1980 NBC aired fire documentary "IF JAPAN CAN, WHY CAN'T WE?" and shined a sportigit on the gop between logons product quality and that of the United States.

**WORL** 

Mr. Satyanarayan Joddabge General Manager JAY Precision Product (I) PVT. LTD. presented an overview of quality concepts

PHILIP B. CROSBY

a standard of excellence based on rothing—the concept of ZERO DEFECTS

O DEFECTS

### PLAN-DO-CHECK-ACT

is not only the name of a popular process improvement method, it's also the title of a CD released in 2014 by a New Jessey-based rack macalled become Council



The term ISO (as in ISO standard) derives from the Greek word 'isos,' which means EQUAL.



### **INTERNATIONAL STUDENTS OLYMPIAD 2020**



in

Hot Bulk Forging Technologies

On

Supported by

May 16, 2020

#### Venue: B-404, Engineering Building, PHCET, Rasayani

Some of the Photographs of the International Students Olympiad -2019

List of 41 Universities from 14 countries around the world participating in Olympiad 2019 is given below:



Dr. R.C. Prasad Vice Chair ASQ-LMC Mumbai Vice Chairman SFA Mumbai Chapter Coordinator International Olympiad 2017 Ex. Professor IIT Bombay Professor, Mech. Engg. Dept. PCE Panvel

### **Two Days Outreach program**

### On

### Materials Manufacturing & Drone workshop

### IN ASSOCIATION WTH INDUSTRIES & PROFESSIONAL SOCIETIES

### Organized by



Date : December 20-21,2019 Time : 9.00 am to 5.00 pm

Venue: Conclave, 1<sup>st</sup> Floor Pillai HOC College of Engineering & Technology Rasayani Supported by

Mahatma Education Society ITA India Chapter IEI Student Chapter PHP SAE Student Chapter PHCET

#### Introduction :

- This program is an outreach program aimed to expose concepts of advanced materials manufacturing on the first day followed by its applications for Drone making & flying on the next day.
- It will provide hands on expertise on Design, Assembly & Applications of Printed Circuit Boards and Sensors / 3D Printing of plastics
- > The students of Class IX, X, XI and XII can participate in this program to get an opportunity to meet and network with students from other schools, faculty and representatives from Industries.
- > The program will be conducted under the direction of Professors, Industry experts and students from IIT Bombay and PHCET Rasayni
- > The objective of this program is to excite and engage young minds to pursue career in Engineering
- It will consist of short lectures and interactive lab sessions culminating in drone workshop, where students will be taught how to assemble a Palm-top Drone and learn to fly it using an App on their Smart phones, which they can download from internet
- > Each team will be handed over the components of drone kit, which will be collected back at the end of the workshop
- > All the participants should bring a fully charged Smart-phone along with chargers
- There will be a drone flying competition after the workshop and members of Top 2 teams will be awarded a certificate and a prize.
- A participation certificate will be issued to all who successfully complete the workshop
- > SELECTION PROCESS :
- Each school will select two to four students who have basic knowledge of Physics, Chemistry, Math and Strong interest in pursuing Engineering Career
- These students should be asked to prepare PPTs (max. 3 slides) indicating why do they want to learn about materials along with different applications of drones. The first slide should include the names of the students, Class & Name of the school with Address of the contact person
- > The PPTs should be sent to the Workshop Director by email (rcprasad@mes.ac.in) on or before Dec. 12, 2019
- > The selection of maximum 60 students from different schools will be intimated by Dec.15, 2019.
- THIS IS AN SPONSORED PROGRAM AND THE STUDENTS DO NOT HAVE TO BEAR ANY COST EXCEPT THEIR TO AND FRO EXPENSES
- LUNCH & EVENING SNACKS WILL BE PROVIDED TO THE STUDENTS AND THEIR ESCORTS/GUARDIANS BY THE ORGANIZERS WITHOUT ANY CHARGES
- THIS IS A DAY WORKSHOP AND SPONSORED STUDENTS MUST BE ACCOMPANIED BY SCHOOL ESCORTS/GUARDIANS ON BOTH DAYS

### For Further Information, please contact

Dr. R.C. Prasad Workshop Director & Vice Chairman SFA Mumbai Chapter Ex. Professor IIT Bombay Professor, Department of Mechanical Engineering PHCET Rasayani Via Panvel, Rasayani, Taluka – Khalapur, Dist. Raigad-410207 Phone :- (02192)-252005 / 250066 Mobile :- 09869236812 / 8433883165 Email :- rssppa@gmail.com / rcprasad@mes.ac.in Web :- www.sfa.mes.ac.in



### Two Days Outreach Program on "Materials Manufacturing & Drone Workshop" In Association with Industries & Professional Societies



8:30 – 9:30 hrs	Inauguration Inaugural Address by Prof. R. K. Pant, Dept. of Aerospace Engg., IIT Bombay
9:30 – 10:30 hrs	Introduction to Quadrotors and Multirotors
10:30 – 10:45 hrs	Introduction to Palm -Top Drone Kit
10:45 – 11:45 hrs	Palm -Top Drone assembly
11:45 – 12:15 hrs	Safety instructions and Drone flight testing
12:15 – 13:15 hrs	Lunch and Battery Charging
13:15 – 14:15 hrs	Drone Practice Session
14:15 - 15:15 hrs	Drone Flying Competition : Qualifier round
15:15 – 15:45 hrs	Tea break and Battery charging
15:45 - 16:30 hrs	Drone flying competition : Final Round
16:30–17:00 hrs	Distribution of Certificates and closing ceremony

The MES in association with industries and professional societies like SFA, AESI and IWPA conducted a two days outreach programme on materials manufacturing and drone workshop during December 20-21, 2019 at the center of innovation and research, PHCET Rasayni. The program aimed to reach out to school students from remote areas to excite and empower them to pursue careers in Engineering and activities related to materials manufacturing for aviation and aerospace. The brochure and the programme has been given earlier. Prof. R. K Pant, Dept of Aerospace along with a team of students from IIT Bombay conducted the workshop on Drone Assemblies and Flying Competition. Total 15 teams comprising 2 to 3 students drawn from different school participated. The occasion was graced by Capt. Mohini Shroff founder and board member of IWPA and the first leady who participated in the air race India organized by AESI 2003. Some of the photographs of the workshop are enclosed below.









































































































INTERNATIONAL STUDENTS OLYMPIAD IN UNIVERSITIES AROUND THE WORLD

### HOT BULK FORGING AND EXTRUSION TECHNOLOGIES

On

### April 2020

### Organized by





### Venue:

FORM

### Centre of Innovation & Entrepreneurship Cell Pillai HOC College of Engineering and Technology, Rasayani

India is one of the fastest growing economy (ranked sixth in the world). The share of the manufacturing sector alone is expected to be one trillion USD by 2025. Empowerment of manufacturing sector and continuous improvement in skilling of people and R&D is required to achieve this target. The future lies in intelligent manufacturing that is compliant with Industry 4.0 with 4.0 defects. The way forward for engineering institutes is to provide training & learning to prepare students to meet the challenges of Industries on the shop floor.

In the light of above and the world wide interest the Mechanical Engineering Department at PHCET & PHP is organizing a competition between students that will take place in April 2020 for universities around the world. We invite students to participate in the International Olympiad at universities around the world.

10 most qualified participants will be selected by Pillai HOC College of Engineering and Technology, Rasayani. The competition will be preceded by a National Workshop on "Application of Simulation & Failure Analysis in Product Development". This workshop will provide an outstanding opportunity to learn about the Role of Simulation & Failure Analysis for getting Reliable Products at low cost.

Last Date for Submission of names for the Olympiad: February 14, 2020

Last Date for display of selected students for the Olympiad: March 21, 2020

Selected Students will be provided solved examples from previous Olympiad for review as well Training course of simulation in Qform along with internet training on software for practice before the Olympiad

#### Winners will get specialist certificates of skill development in Qform Software simulation

	International Students Olympiad in Hot Bulk Forging and Extrusion Technologies 2020		
	1. Task for the Olympiad	2. Design for Hot Forging	
For further queries please contact:	- draving of the part after machining - draving of the part after machining - forging equipment parameters - fings stresses and thermophysical properties of deformed material	RAN	Forging allowances and dies configuration: - allowances for machining - tolerances for dimensions - internal and external draft angles - filtet and edge radii - webs and ribs parameters - parting line position - flash land and gutter parameters
Ex. Professor IIT Bombay Professor	3. Creating 2D geometrical models of the dies using CAD-System	4. FE-Simulation using QForm	- etc.
Dept. Mechanical Engineering	Upsetting	$\square$	
Pillai HOC College of Engineering & Technology, Rasayani			Estimation criteria of designed technology: - no defects;
Via Panvel, Raigad, MH- 410207		all de de de de de de seler de	<ul> <li>filling of the die impression;</li> <li>minimum number of technological chain steps;</li> </ul>
Mobile :- 09869236812 / 8433883165	Finishing		<ul> <li>high forging energy efficiency;</li> <li>high material consumption</li> </ul>
Email :- rcprasad@mes.ac.in / rssppa@gmail.com			efficiency; - optimal grain flow.
www.sfa.mes.ac.in			

**One Day Professional Development Workshop** 

### On

### **Application of Simulation** 2 **Failure Analysis For Product Development**

April 4, 2020

**Organized** by









**SFA** 





Are you interested to Evaluate your Products & Processes, Predict & Eliminate Defects, Increase Productivity & Quality at Decreased Cost Using Manufacturing Process Simulation & Failure Analysis?

> Then Register for this 1 Day Workshop

This Workshop will provide an outstanding opportunity to learn about Role of Simulation & Failure Analysis for getting Reliable Products at low cost

### Venue:

Seminar Hall Pillai HOC College of Engineering & Technology, Rasayani`

Person desirous of participating in this professional development program are requested to fill in the accompanying attached form and send the same to the Convener:

Dr. R.C. Prasad **Convener & Vice Chairman SFA Mumbai Chapter Ex. Professor IIT Bombay** Professor, Department of Mechanical Engineering PHCET Rasayani Via Panvel, Rasayani, Taluka – Khalapur, Dist. Raigad-410207 Phone :- (02192)-252005 / 250066 Mobile :- 09869236812 / 8433883165 Email :- rssppa@gmail.com / rcprasad@mes.ac.in Web :- www.sfa.mes.ac.in

REGISTRATION FORM					
One Day Professional Development Workshop					
	On				
Applica	tion of Simulation				
Failure Analysis	For Product Development				
	April 4, 2020				
NAME					
DESIGNATION :					
ORGANISATION :					
MAILING ADDRESS					
MOBILE:	_ EMAIL:				
Registration Charges	1				
Category	Rs.				
Student participant	300 (This includes one year membership of SFA student chapter)				
Faculty , SFA, IIF, ASM & ASME Members	750				
Participants from Industries	1500				
EXHIBITORS5000 (this includes tables for display & free registration for two participants)					
Registration Charges Include: Tea, Lunch & Participa	ation Certificate				
Payment towards participation in Cash / DD / Cheo Research Projects' payable at Mumbai.	que No drawn in favor of 'Pillai Cons	sultancy &			
RTGS / NEFT / IFSC Code Details: Name of the Account Holder: Pillai Consultancy & Name of the bank: ANDHRA BANK Branch: NEW PANVEL Account No. 165110100019962 RTGS / NEFT / IFSC Code: ANDB0001651	Research Projects				

PAN NO. AAA TM 5536 H GST No.: 27AAATM5536H1ZI

Date:

### Signature of the applicant

### **One Day Training Workshop**

### **Under Industries Institute Interaction Programme**

On

### **Challenges & Opportunities in Foundry Industries**

**Organized** by



### May 16, 2020

Venue:

Conclave, 1st Floor Pillai HOC College of Engineering & Technology Rasayani

For any enquiry please contact the Course Director

Dr. R.C. Prasad Ph.D. IISc Bangalore, M.Tech. IIT Madras, Distinguished Alumnus BIT Sindri Former Professor IIT Bombay Professor, Dept. of Mech. Engg. PCE Panvel & PHCET Rasayani PHCET Rasayani Via Panvel, Rasayani, Taluka - Khalapur, Dist. Raigad-410207 Phone :- (02192)-252005 / 250066 Mobile :- 09869236812 / 8433883165 Email :- rssppa@gmail.com / rcprasad@mes.ac.in Web :- www.sfa.mes.ac.in

### About the workshop

Engineering Institutes are facing challenges to prepare work ready technical personnel by offering quality technical education at UG level. The way forward for non autonomous institutes is to provide training and learning materials that cover the gap between syllabus prescribed by the Universities and the graduates attributes required by the industries. The Mahatma Education Society's Engineering and Polytechnic Institutes have started Industries Institute Lectureship Programme to enhance experience for students and faculty. The objective is to bridge the Knowledge gap between existing course curriculum and the actual requirement of the industries and connect research with the industrial problems. This training workshop is a step in this direction to prepare students who meet the career challenges & opportunities through special lectures related to their course by experienced industry professionals.

### Workshop Coverage

Many things can go wrong during casting operation leading to defects in products. Performance of casting depends on soundness that is influenced by casting defects. Defects may arise due to improper design, improper material selection, improper processing, poor maintanance and abuse during service. This training workshop aims to provide practical grounding in hardware and software required in foundry processes for identifying cause of components failures. This course plans to cover :

Manufacturing defects in casting and their analysis

**Detection of defects in castings & NDE** 

Metallography and heat treatment of casting

Failure mode & mechanisms

Methodology of casting failure analysis

Case study of failure analysis

Post the workshop, participants will get opportunity to visit select industry that will enhance their employability

RE	GISTRATION F	O R M		
One Day Training Workshop				
Under Industri Challenges & d	es Institute Interac on opportunities in Fo	tion Programme undry Industries		
	May 16, 2020			
NAME				
DESIGNATION :				
ORGANISATION :				
MAILING ADDRESS :				
MOBILE:	EMAIL:			
Registration Charges				
Category	Rs.	RTGS/NEFT/IFSC Code Details: Name of the Account Holder: Pillai Consultancy & Research		
Student participant	200	Projects Name of the bank: ANDHRA BANK		
Faculty & SFA, IIF, ASM, ASQ Members	750	Account No. 165110100019962 RTGS / NEFT / IFSC Code: ANDB0001651		
Participants from Industries	1500	PAN No. AAA TM 5536 H GST No.: 27AAATM5536H1ZI		
Registration Charges Include: Tea, Lunch & Participation Certificate	•			
Payment towards participation in Cash / DD / Cheque No.	drawn in favor of 'Pilla	ai Consultancy & Research Projects' payable at Mumbai.		
Date:		Signature of the applicant		

INTERNATIONAL STUDENTS OLYMPIAD IN UNIVERSITIES AROUND THE WORLD

### HOT BULK FORGING AND EXTRUSION TECHNOLOGIES

On

### April 2020

### Organized by





### Venue:

FORM

### Centre of Innovation & Entrepreneurship Cell Pillai HOC College of Engineering and Technology, Rasayani

India is one of the fastest growing economy (ranked sixth in the world). The share of the manufacturing sector alone is expected to be one trillion USD by 2025. Empowerment of manufacturing sector and continuous improvement in skilling of people and R&D is required to achieve this target. The future lies in intelligent manufacturing that is compliant with Industry 4.0 with 4.0 defects. The way forward for engineering institutes is to provide training & learning to prepare students to meet the challenges of Industries on the shop floor.

In the light of above and the world wide interest the Mechanical Engineering Department at PHCET & PHP is organizing a competition between students that will take place in April 2020 for universities around the world. We invite students to participate in the International Olympiad at universities around the world.

10 most qualified participants will be selected by Pillai HOC College of Engineering and Technology, Rasayani. The competition will be preceded by a National Workshop on "Application of Simulation & Failure Analysis in Product Development". This workshop will provide an outstanding opportunity to learn about the Role of Simulation & Failure Analysis for getting Reliable Products at low cost.

Last Date for Submission of names for the Olympiad: February 14, 2020

Last Date for display of selected students for the Olympiad: March 21, 2020

Selected Students will be provided solved examples from previous Olympiad for review as well Training course of simulation in Qform along with internet training on software for practice before the Olympiad

#### Winners will get specialist certificates of skill development in Qform Software simulation

	International Students Olympiad in Hot Bulk Forging and Extrusion Technologies 2020		
	1. Task for the Olympiad	2. Design for Hot Forging	
For further queries please contact:	- drawing of the part after machining Forping equipment parameters		Forging allowances and dies configuration: - allowances for machining - tolerances for dimensions - internal and external draft angles - fillet and edge radii - webs and ribs parameters - parting line position
Dr. R.C. Prasad	<ul> <li>now stresses and thermophysical properties of deformed material</li> </ul>		<ul> <li>flash land and gutter parameters</li> <li>etc.</li> </ul>
Ex. Professor IIT Bombay	3. Creating 2D geometrical models of	4. FE-Simulation using QForm	
Professor	the dies using CAD-System		
Dept. Mechanical Engineering	opsening		
Pillai HOC College of Engineering & Technology, Rasayani			Estimation criteria of designed technology:
Via Panvel, Raigad, MH- 410207		alter das das das das das sobre das	<ul> <li>filling of the die impression;</li> <li>minimum number of</li> </ul>
Mobile :- 09869236812 / 8433883165	Finishing		technological chain steps; - high forging energy efficiency;
Email :- rcprasad@mes.ac.in / rssppa@gmail.com			<ul> <li>high material consumption efficiency;</li> <li>optimal grain flow.</li> </ul>
www.sfa.mes.ac.in			

### **ONE DAY NATIONAL WORKSHOP**

on

### FAILURE ANALYSIS OF BOILER TUBES

### **Organized by**



### March 28, 2020

### Venue:

### Seminar Hall, 1<sup>st</sup> Floor Pillai HOC College of Engineering & Technology Rasayani

The Pillai HOC College of Engineering & Technology, Rasayani in association with Society for Failure Analysis Mumbai Chapter is organizing a One Day National Workshop to address the issue of failure of Boiler tubes that is one of the most significant causes of forced outages of thermal power plants. Boiler tubes are located in different heating zones and are subjected to high temperature, pressure and corrosive conditions. Though they are designed for and should have long life but fail during service. There are a large number of causes that has to be identified for taking corrective action and preventive measures. Failure of Boiler tubes are important for plant operators, maintenance engineer, fabricators and suppliers alike. Plants have management supported BTF reduction programme but only some of them address BTF to root cause level.

#### Workshop Coverage:

In the light of above this one day workshop is being organized to exchange technical information to understand, identify and mitigate Boiler tube failures. The focus will be on :

- Understand and Identify Causes of Failures
- Leading Modes and Mechanisms of Boiler Tubes Failures.
- Water Chemistry Corrosion and Deposition Problem
- NDE for Determining Extent of Damage
- Root Cause Failure Analysis
- Corrective and preventive measures to minimize tube failures
- Case Studies of Boiler Tube Failures and Analysis

#### List of Invited Speakers :

Dr. Nagesh Kini, Principal Scientist & Head Centre of Excellence in Materials Science, Thermax Ltd., Pune

Mr. Paresh Haribhakti, MD, TCR Advanced Engineering Pvt. Ltd. Vadodara

- Prof. V.S. Raja, Professor, Dept of MEMS, IIT Bombay Dr P. K. De, Ex. Head Corrosion Division, BARC, Mumbai
- Dr. G. V. Patil, Head, Mechanical Engineering Department, PHCET Rasayani
- Dr. G. V. Faul, field, Mechanical Engineering Department, Frice Rasayani
- Dr. R.C. Prasad, Ex. Professor IIT Bombay, Prof., Dept. of Mech. Engg., PHCET Rasayani Dr. A. Bhardwaj, EX. GM, IEOT, ONGC, Panvel
- DI. A. Bilai uwaj, EA. UM, IEU I, UNUC, Falivei
- Dr. Shyamsunder Mandayam, GE Global Research Centre Bangalore
- Dr. D. N. Manik, Professor, Department of Mechanical Engineering, IIT Bombay
- Mr. B. K. Shah, Ex. Head, Quality Assurance Division, BARC Mumbai
- Mr. Manohar Rao, Ex. ED, BPCL Mumbai
- Mr. T.S. Kathayat, President, Welspun Corp. Ltd, Lower Parel, Mumbai

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#### Sponsorship

The event can be sponsored by donating Rs.25,000/-. The sponsorship entitles mention on the banners, free registration for two delegates and table space for exhibiting equipments / products.

#### Souvenir

A souvenir will be brought out on this occasion. It will contain the abstracts of the papers and advertisements. The tariff for advertisements in the souvenir is as below:

Rs.1000
Rs.7500
Rs.5000
Rs.3000

### **Important Dates**

Deadline for abstract	March 12, 2019
Deadline for full paper	March 19 ,2019
Deadline for presentation PPT	March 26, 2019

#### **Participation:**

Person desirous of participating in the workshop are requested to fill in the accompanying attached form and send the same to the Convener:

#### Address for Correspondence :

Dr. R.C. Prasad Convener & Vice Chairman SFA Mumbai Chapter Ex. Professor IIT Bombay Professor, Department of Mechanical Engineering PHCET Rasayani Via Panvel, Rasayani, Taluka – Khalapur, Dist. Raigad-410207 Phone :- (02192)-252005 / 250066 Mobile :- 09869236812 / 8433883165 Email :- rssppa@gmail.com / rcprasad@mes.ac.in Web :- www.sfa.mes.ac.in

REGISTRATION FORM						
ONE DAY NATIONAL WORKSHOP on FAILURE ANALYSIS OF BOILER TUBES						
March 20, 2020						
AME						
ESIGNATION :						
RGANISATION :						
AILING ADDRESS :						
BILE: EMAIL:						
agistration Charges						
Category	Rs.					
Student participant	200					
Faculty & SFA, IIF, ASM Members	1500					
Participants from Industries	2500					

Registration Charges Include: Tea, Lunch & Participation Certificate

Payment towards participation in Cash / DD / Cheque No. \_\_\_\_\_ drawn in favor of 'Pillai Consultancy & Research Projects' payable at Mumbai.

#### RTGS / NEFT / IFSC Code Details:

Name of the Account Holder: Pillai Consultancy & Research Projects Name of the bank: ANDHRA BANK Branch: NEW PANVEL Account No. 165110100019962 RTGS / NEFT / IFSC Code: ANDB0001651 PAN No. AAA TM 5536 H GST No.: 27AAATM5536H1ZI

Date:

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Signature of the applicant

### WORKFORCE TRAINING / PROFESSIONAL DEVELOPEMENTY PROGRAM FOR GEAR INDUSTRIES

### In Association with Industries & Professional Societies On

### **Design Materials Selection & Facture Control for Gears**

**Organized by** 



On Saturday, February 29, 2020

### Venue:

### Conclave, 1<sup>st</sup> Floor Pillai HOC College of Engineering & Technology Rasayani

#### Preamble:

Gears are used for over thousands of years in sizes varying from micrometer to meters in diameters for applications in toys to aerospace. The materials rang from plastics to ultra high strength heat treated steels. A variety of surface hardening techniques are used to achieved better notch sensitivity, fatigue, bending strength, pitting and wear strength.

This course is developed in consultation with industries to provide information that will help designers, process engineers, manufacturers and heat treaters to meet the requirements of shop floor. The instructors for the course are drawn from academia, industries and research establishment having decades of experience that will take care of the new technological developments and business practices to meet the requirements of Industry 4.0. It will consist of lectures, interactive lab sessions and training on shop floor in local gear industries.

### **OBJECTIVES:**

- · Develop Industry relevant skills and create shop floor ready work force
- Offer placement linked industry relevant course
- · Create talent pool for industrial domains expert
- · Involve industry experts for training
- To develop appropriate skill ecosystem

### WHO CAN BENEFIT?

- > Engineering students will develop a skills to become employable
- > Gear engineers and researchers
- > Users
- Maintenance technicians
- Managers

Person desirous of participating in the professional development program are requested to fill in the accompanying attached form and send the same to the Convener:

Dr. R.C. Prasad Convener & Vice Chairman SFA Mumbai Chapter Ex. Professor IIT Bombay Professor, Department of Mechanical Engineering PHCET Rasayani Via Panvel, Rasayani, Taluka - Khalapur, Dist. Raigad-410207 Phone :- (02192)-252005/250066 Mobile :- 09869236812/8433883165 Email :- rssppa@gmail.com/ rcprasad@mes.ac.in Web :- www.sfa.mes.ac.in

#### COURSE COVERAGE:

- Gear Design, Manufacturing and Inspection
- Use of FEA, CAD/CAM for Computerised Gear Design and Manufacture
- 3D Printing of Gears
- Metrology and Tribology of Gears
- · Selection of Gear Materials and Heat Treatment of Gears
- · Surface Hardening of Gears
- · Applications of Lasers in fabrication, Heat Treatment and Welding of Gears
- · Gear Failures: Types, Causes and Remedies
- Overload
- Bending Fatigue
- Hertzian Fatigue
- Wear
- Scuffing and Cracking
- · Gear can not last for ever therefore how to improve & extend Gear life through short pinning & plasma nitriding.
- Case studies of Failure Analysis

### **REGISTRATION FORM**

### WORKFORCE TRAINING / PROFESSIONAL DEVELOPEMENTY PROGRAM FOR GEAR INDUSTRIES In Association with Industries & Professional Societies

#### **Design Materials Selection & Facture Control for Gears**

#### Saturday, February 29, 2020

NAME :

DESIGNATION :

ORGANISATION :

MAILING ADDRESS :

MOBILE: \_\_\_\_

EMAIL:

#### **Registration Charges**

Category	Rs.
Student participant	300 (This includes one year membership of SFA student chapter)
Faculty , SFA, IIF, ASM & ASME Members	750
Participants from Industries	1500
EXHIBITORS	5000 (this includes tables for display & free registration for two participants)

#### Registration Charges Include: Tea, Lunch & Participation Certificate

Payment towards participation in Cash / DD / Cheque No. \_\_\_\_\_ drawn in favor of 'Pillai Consultancy & Research Projects' payable at Mumbai.

#### RTGS/NEFT/IFSC Code Details:

Name of the Account Holder: Pillai Consultancy & Research Projects Name of the bank: ANDHRA BANK Branch: NEW PANVEL Account No. 165110100019962 RTGS / NEFT / IFSC Code: ANDB0001651 PAN No. AAA TM 5536 H GST No.: 27AAATM5536H1ZI

Date:

Signature of the applicant

(PHOTOCOPY ADDITIONAL COPIES OF THIS FORM, IF NEEDED)

### Industry Institute Interaction Programme An Initiative of PHP & PHCET

In Association with Industries & Professional Societies

on

### **Metallography for Industries**

### **Organized** by



### **Supported by ITA India chapter**

### On Saturday, January 25, 2020

Venue:

### Conclave, 1<sup>st</sup> Floor Pillai HOC College of Engineering & Technology Rasayani

Engineering Institutes are facing challenges to meet the rising expectations of stake holders. The challenge today is to prepare work ready technical personnel by offering quality technical education. The way forward for non autonomous institutes is to provide training and learning materials that cover the gap between syllabus prescribed by the Universities and the graduates attributes required by the industries. This training is a step in this direction to prepare students who meet the career challenges & opportunities through special lectures related to their course.

Metals & Alloys are widely used for a variety of industrial applications. This training workshop will provide an outstanding opportunity to the students pursuing diploma / degree in engineering & professionals working in production & quality assurance in industries to develop skill & sound understanding of all aspects of metallography that is practiced on shop floor but extremely difficult to learn on the job.

Person desirous of participating in this program are requested to fill in the accompanying attached form and send the same to :

Dr. R.C. Prasad Convener & Vice Chairman SFA Mumbai Chapter Ex. Professor IIT Bombay Professor, Department of Mechanical Engineering PHCET Rasayani Via Panvel, Rasayani, Taluka – Khalapur, Dist. Raigad-410207 Phone :- (02192)-252005 / 250066 Mobile :- 09869236812 / 8433883165 Email :- rssppa@gmail.com / rcprasad@mes.ac.in Web :- www.sfa.mes.ac.in

Program Itinerary					
09:30 - 10:30	Registration				
10.30 -11.30	Fundamental principles of sample preparation for Metallographic Examination.				
11.30 -13.00	Metallographic Techniques for Microstructural Characterization: Inclusion , Grain Size, & Decarburisation.				
13:00 - 14:00	Lunch				
14:00 - 15:30	Microstructural interpretation of different types of steels & cast irons before & after heat treatments .				
15:30 - 16:00	Hardenability determination using Jominy end Quench test. Case hardening and its Measurements.				

#### **REGISTRATION FORM**

#### Industry Institute Interaction Programme

An Initiative of PHP & PHCET

#### In Association with Industries & Professional Societies

#### **Metallography for Industries**

#### Saturday, January 25, 2020

NAME :

DESIGNATION :

ORGANISATION :

MAILING ADDRESS :

MOBILE: \_\_\_\_\_

\_\_\_\_\_EMAIL: \_\_\_\_\_

#### **Registration Charges**

Category	Rs.
Student participant	200
Faculty , SFA, IIF, ASM & ASME Members	500
Participants from Industries	1500
EXHIBITORS	5000 (this includes tables for display & free registration for two participants)

Registration Charges Include: Tea, Lunch & Participation Certificate

Payment towards participation in Cash / DD / Cheque No. \_\_\_\_\_ drawn in favor of 'Pillai Consultancy & Research Projects' payable at Mumbai.

#### RTGS / NEFT / IFSC Code Details:

Name of the Account Holder: Pillai Consultancy & Research Projects Name of the bank: ANDHRA BANK Branch: NEW PANVEL Account No. 165110100019962 RTGS / NEFT / IFSC Code: ANDB0001651 PAN No. AAA TM 5536 H GST No.: 27AAATM5536H1ZI

Date:

Signature of the applicant

(PHOTOCOPY ADDITIONAL COPIES OF THIS FORM, IF NEEDED)



### **Composites: Fracture Toughness, NDE & Failure Analysis**

#### Date : June 22, 2020 To June 26, 2020

Venue: Seminar Hall, PHCET, Rasayani

COURSE	COURSE DETAILS				
1.	Significance & Objectives of the programme (list one or two major objectives)	<ul> <li>Light Weight, Corrosion &amp; Damage Resistant Taught Composites are used for many critical applications in Automotive, Aerospace, Defense and Marine Industries. The applications in different sectors have a dramatic impact on Gross National Product and Employment Opportunities in our country. The objective of this program is to provide :</li> <li>1. Basic Understanding of Manufacturing, Mechanical Properties and Damage Mechanisms to prevent failures of composites during service.</li> <li>2. Testing and Evaluation of Composites using Fracture Mechanics and Advanced NDT Methods</li> </ul>			
2.	2. Course Content/Coverage (List 5 to 8 major topics with proposed duration of coverage in hours for each topic)	Торіс	Duration		
		1. Synthesis of Metal, Ceramic, Polymer & Rubber Composites for Automotive, Aerospace, Defense and Marine Applications	09 hrs.		
		2. Nanofiber & Nanocomposites: Synthesis & Characterization	02 hrs.		
		3. Fatigue, Fracture & Failure Analysis of Composites	08 hrs.		
		4. Fracture Toughness & Non destructive Evaluation using Fracture Mechanics Principles	09 hrs.		
		5. Corrosion Behaviour of Composites	04 hrs.		
		6. Mechanical & Fracture Toughness $(K_{IC}, G_{IC})$ Testing of Composites & their relevance to performance	04 hrs. Practical		
		7. Processing Composites / 3D Printing & Fracture Toughness of 3D Printed Plastics	04 hrs. Practical		
	8. New NDT Techniques including Computed Tomography for Defects Detection in Composites	04 hrs. Practical			
		9. Industrial Visit	04 hrs. Practical		
3.	Course Schedule	Total working days= 05Lecture= 32 hrs.Laboratory/Practical= 12 hrs.Industrial/Field Visits= 04 hrs.Total hours engaged= 48 hrs.			
4.	Details of special equipment or laboratory facilities available for the course	Wet Lay-up, Vacuum Bagging, Vacuum Infusion Processing set up for PMC, 3D Printing of Plastics, Thermography, Mechanical Testing (Tensile/ Shear / Impact / Hardness)			
5.	Collaboration with industry/ other institutions/ departments (indicate name of organization, nature of collaboration and experts involved)	<ol> <li>Dr. K. Rajkumar, Director Indian Rubber Manufactures Research Association Thane Mumbai 400604, (Standardization &amp; Quality Concern for Rubber Blades / Composites)</li> <li>Dr Manoranjan Patri, Director NMRL, (Evaluation of Toughness, Corrosion and Damage Mechanics Using SEM)</li> <li>Dr. G.S. Prabhu, Technical Director, FINE FINISH ORGANICS PVT. LTD.,(NABL Accredited) (Tensile Testing of Composites)</li> </ol>			

For further queries please contact:

Dr. R.C. Prasad Ex. Professor IIT Bombay Professor Dept. Mechanical Engineering Pillai HOC College of Engineering & Technology, Rasayani Via Panvel, Raigad, MH-410207 Mobile :- 09869236812 / 8433883165 Email :- rcprasad@mes.ac.in / rssppa@gmail.com www.sfa.mes.ac.in